

SECTION 1: IDENTIFICATION 1.1 **GHS Product identifier:** Ligcreate - xCE White Other means of identification: Non-applicable Recommended use of the chemical and restrictions on use: 1.2 Relevant uses: Resin for 3D Printing. For professional users/industrial user only. Uses advised against: All uses not specified in this section or in section 7.3 1.3 Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party: ALT Group BV . Texasdreef 7 3565 CL Utrecht - The Netherlands Phone: +31850605849 info@liqcreate.com www.liqcreate.com 1.4 Emergency phone number: +31850605849 Mo-Fr 8:30-17:00 SECTION 2: HAZARD(S) IDENTIFICATION Classification of the substance or mixture: 2.1 29 CFR 1910.1200: Classification of this product has been carried out in accordance with paragraph (d) of § 1910.1200. Eye Irrit. 2A: Eye irritation, Category 2A, H319 Repr. 2: Reproductive toxicity, Category 2, H361 Skin Irrit. 2: Skin irritation, Category 2, H315 Skin Sens. 1B: Sensitisation, skin, Category 1B, H317 2.2 Label elements: 29 CFR 1910.1200: Warning Hazard statements: Eye Irrit. 2A: H319 - Causes serious eye irritation. Repr. 2: H361 - Suspected of damaging fertility or the unborn child. Skin Irrit. 2: H315 - Causes skin irritation. Skin Sens. 1B: H317 - May cause an allergic skin reaction. **Precautionary statements:** P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P261: Avoid breathing dust/fume/gas/mist/vapours/spray. P264: Wash thoroughly after use. P272: Contaminated work clothing should not be allowed out of the workplace. P280: Wear protective gloves/protective clothing/respiratory protection/eye protection/protective footwear. P302+P352: IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313: IF exposed or concerned: Get medical advice/attention. P332+P313: If skin irritation occurs: Get medical advice/attention. P333+P313: If skin irritation or rash occurs: Get medical advice/attention. P337+P313: If eye irritation persists: Get medical advice/attention. P405: Store locked up. P501: Dispose of contents and / or containers in accordance with regulations on hazardous waste or packaging and packaging waste respectively. 2.3 Hazards not otherwise classified (HNOC): Non-applicable - CONTINUED ON NEXT PAGE -Date of compilation: 2/5/2021 Version: 1 Page 1/10



SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances:

Non-applicable

3.2 Mixtures:

Chemical description: Mixture of substances

Components:

Remaining components are non-hazardous and/or present at amounts below reportable limits. The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.Therefore, in accordance with Appendix D to § 1910.1200, the product contains:

	Identification Chemical name		Concentration
CAS:	42594-17-2	(octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate	40 - <65 %
CAS:	4986-89-4	pentaerythritol tetraacrylate	9 - <30 %
CAS:	75980-60-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	0,5 - <2 %
To ob	tain more informat	tion on the hazards of the substances consult sections 11, 12 and 16.	•

SECTION 4: FIRST-AID MEASURES

4.1 Description of necessary measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, as this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

4.2 Most important symptoms/effects, acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of immediate medical attention and special treatment needed, if necessary:

Non-applicable

SECTION 5: FIRE-FIGHTING MEASURES

5.1 Suitable (and unsuitable) extinguishing media:

Suitable extinguishing media:

Product is non-flammable under normal conditions of storage, handling and use. In the case of combustion as a result of improper handling, storage or use preferably use polyvalent powder extinguishers (ABC powder), in accordance with the Regulation on fire protection systems.

Unsuitable extinguishing media:

Non-applicable



SECTION 5: FIRE-FIGHTING MEASURES (continued)

5.2 Specific hazards arising from the chemical:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Special protective equipment and precautions for fire-fighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and individual respiratory equipment. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

As in any fire, prevent human exposure to fire, smoke, fumes or products of combustion. Only properly trained personnel should be involved in firefighting. Evacuate nonessential personnel from the fire area. Destroy any source of ignition. In case of fire, refrigerate the storage containers and tanks for products susceptible to inflammation. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and underground water.

6.3 Methods and materials for containment and cleaning up:

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- Precautions for safe manipulation

Comply with the current standards 29 CFR 1910 Occupational Safety and Health Standards. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, manipulation and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations to prevent ergonomic and toxicological risks

PREGNANT WOMEN SHOULD NOT BE EXPOSED TO THIS PRODUCT. Transfer in fixed places that comply with the necessary security conditions (emergency showers and eyewash stations in close proximity), using personal protection equipment, especially on the hands and face (See section 8). Limit manual transfers to containers of small amounts. Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

- D.- Technical recommendations to prevent environmental risks
- It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

Α	Technical	measures	for	storage
Π.	i conneur	measures	101	Storage

Minimum Temp.:	41 ºF
Maximum Temp.:	86 ºF



SECTION 7: HANDLING AND STORAGE (continued)

Maximum time: 15 Months

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace:

There are no occupational exposure limits for the substances contained in the product

8.2 Appropriate engineering controls:

A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protection Equipment. For more information on Personal Protection Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation, the information on clothing performance must be combined with professional judgment, and a clear understanding of the clothing application, to provide the best protection to the worker. All chemical protective clothing use must be based on a hazard assessment to determine the risks for exposure to chemicals and other hazards. Conduct hazard assessments in accordance with 29 CFR 1910.132.

B.- Respiratory protection

Pictogram	PPE	Remarks
Mandatory respiratory tract protection	Filter mask for gases and vapours (Filter type: FFP2)	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment. Use respirator in accordance with manufacturer 's use limitations and OSHA standard 1910.134 (29CFR)
Mandatory respiratory tract protection	Filter mask for gases and vapours (Filter type: A)	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment. Use respirator in accordance with manufacturer's use limitations and OSHA standard 1910.134 (29CFR)

C.- Specific protection for the hands

Pictogram	PPE	Remarks
Mandatory hand	Protective gloves against minor risks (Material: Nitrile)	Replace gloves in case of any sign of damage. For prolonged periods of exposure to the product for professional /industrial users, we recommend using chemical protection gloves. Use gloves in accordance with manufacturer's use limitations and OSHA standard 1910.138 (29CFR)

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Ocular and facial protection

	Pictogram	PPE	Remarks
	Mandatory face protection	Panoramic glasses against splash/projections.	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing. Use this PPE in accordance with manufacturer's use limitations and OSHA standard 1910.133 (29CFR)
E	Bodily protection		



Pictogram	PPE		Remarks
	Work clothing	Replace before a	ny evidence of deterioration.
	Anti-slip work shoes	Replace before an	ny evidence of deterioration.
- Additional emergency meas	sures		
Emergency measure	Standards	Emergency measure	Standards
	Stanuarus		Stanuarus
Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:20		DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011
vironmental exposure co	ontrols:		-
			ommended to avoid environmental
	nd its container. For additional in compound emission standard		D
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*Not relevant due to the nature of the product, not providing information property of its hazards.



SECT	TON 9: PHYSICAL AND CHEMICAL PROPERTIES	S (continued)
	Solubility properties:	Non-applicable *
	Decomposition temperature:	Non-applicable *
	Melting point/freezing point:	Non-applicable *
	Flammability:	
	Flash Point:	Non Flammable (>199.4 °F)
	Flammability (solid, gas):	Non-applicable *
	Autoignition temperature:	500 °F
	Lower flammability limit:	Non-applicable *
	Upper flammability limit:	Non-applicable *
	Particle characteristics:	
	Median equivalent diameter:	Non-applicable
9.2	Other information:	
	Information with regard to physical hazard clas	ises:
	Explosive properties:	Non-applicable *
	Oxidising properties:	Non-applicable *
	Corrosive to metals:	Non-applicable *
	Heat of combustion:	Non-applicable *
	Aerosols-total percentage (by mass) of flammable components:	Non-applicable *
	Other safety characteristics:	
	Surface tension at 68 °F:	Non-applicable *
	Refraction index:	Non-applicable *
	*Not relevant due to the nature of the product, not providing info	rmation property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

10.2 Chemical stability:

Chemically stable under the conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO2), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available



SECTION 11: TOXICOLOGICAL INFORMATION (continued)

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than recommended by the occupational exposure limits, it may result in adverse effects on health depending on the means of exposure:

- A- Ingestion (acute effect):
 - Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for consumption. For more information see section 3.
 - Corrosivity/Irritability: The consumption of a considerable dose can cause irritation in the throat, abdominal pain, nausea and vomiting.
- B- Inhalation (acute effect):
 - Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for inhalation. For more information see section 3.
 - Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- C- Contact with the skin and the eyes (acute effect):
 - Contact with the skin: Produces skin inflammation.
 - Contact with the eyes: Produces eye damage after contact.
- D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):
 - Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for the effects mentioned. For more information see section 3.
 - IARC: Toluene (3); phenol (3)
 - Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
 - Reproductive toxicity: Suspected of damaging fertility or the unborn child
- E- Sensitizing effects:
 - Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous with sensitising effects. For more information see section 3.
 - Cutaneous: Prolonged contact with the skin can result in episodes of allergic contact dermatitis.
- F- Specific target organ toxicity (STOT) single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

- G- Specific target organ toxicity (STOT)-repeated exposure:
 - Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as
 - it does not contain substances classified as dangerous for this effect. For more information see section 3.
 - Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.
- H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as dangerous for this effect. For more information see section 3.

Other information:

Non-applicable

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	LD50 oral	5500 mg/kg	Rat
CAS: 75980-60-8	LD50 dermal	Non-applicable	
	LC50 inhalation	Non-applicable	



SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

12.1 Ecotoxicity (aquatic and terrestrial, where available):

Acute toxicity:

Identification	Concentration		Species	Genus
(octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate	LC50	1.65 mg/L (96 h)	Danio rerio	Fish
CAS: 42594-17-2	EC50	2.4 mg/L (48 h)	N/A	Crustacean
	EC50	1.2 mg/L (72 h)	Pseudokirchneriella subcapitata	Algae

12.2 Persistence and degradability: Not available

12.3 Bioaccumulative potential:

Not available

12.4 Mobility in soil:

Not available

12.5 Results of PBT and vPvB assessment: Non-applicable

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Disposal methods:

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations. In case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See epigraph 6.2.

Regulations related to waste management:

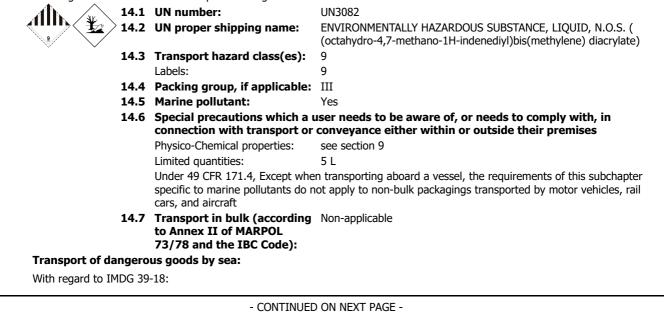
Legislation related to waste management:

40 CFR Part 261- IDENTIFICATION AND LISTING OF HAZARDOUS WASTE

SECTION 14: TRANSPORT INFORMATION

Transport of dangerous goods by land:

With regard to 49 CFR on the Transport of Dangerous Goods:





SECTION 14: TRANSPORT INFORMATION (continued)				
	14.1	UN number:	UN3082	
		UN proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (
			(octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate)	
	14.3	Transport hazard class(es):	9	
\sim		Labels:	9	
	14.4	Packing group, if applicable:	III	
		Marine pollutant:	Yes	
	14.6 Special precautions which a user needs to be aware of, or needs to comply with, in connection with transport or conveyance either within or outside their premises			
		Special regulations:	335, 969, 274	
		EmS Codes:	F-A, S-F	
		Physico-Chemical properties:	see section 9	
		Limited quantities:	5 L	
		Segregation group:	Non-applicable	
	14.7	Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code):	Non-applicable	
Transport of dar	Transport of dangerous goods by air:			
With regard to IATA/ICAO 2021:				
	14.1	UN number:	UN3082	
	14.2	UN proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate)	
	14.3	Transport hazard class(es):	9	
		Labels:	9	
	14.4	Packing group, if applicable:	Ш	
		Marine p <mark>ol</mark> lutant:	Yes	
14.6			user needs to be aware of, or needs to comply with, in conveyance either within or outside their premises	
		Physico-Chemical properties:	see section 9	
	14.7	Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code):	Non-applicable	

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations specific for the product in question:

Toxic chemical release reporting under EPCRA section 313 (40 CFR Part 372): cyclohexane ; Toluene ; phenol California Proposition 65 (the Safe Drinking Water and Toxic Enforcement Act of 1986): Toluene The Toxic Substances Control Act (TSCA) : Esterification products of 4,4 - isopropylidenediphenol, ethoxylated and 2-methylprop-2-enoic acid; cyclohexane; Toluene; (octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate; pentaerythritol tetraacrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide ; diisodecyl phenyl phosphite ; triphenyl phosphite ; phenol ; Lithium Chloride ; mequinol ; N-butyl acetate ; Anatase (TiO2) Massachusetts RTK - Substance List: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate New Jersey Worker and Community Right-to-Know Act: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate New York RTK - Substance list: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate Pennsylvania Worker and Community Right-to-Know Law: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate ; Anatase (TiO2) CANADA-Domestic Substances List (DSL): Esterification products of 4,4 '-isopropylidenediphenol, ethoxylated and 2-methylprop-2 -enoic acid ; cyclohexane ; Toluene ; (octahydro-4,7-methano-1H-indenediyl)bis(methylene) diacrylate ; pentaerythritol tetraacrylate ; Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide ; diisodecyl phenyl phosphite ; triphenyl phosphite ; phenol ; Lithium Chloride ; mequinol ; N-butyl acetate CANADA-Non-Domestic Substances List (NDSL): Anatase (TiO2) NTP (National Toxicology Program): Non-applicable Minnesota - Hazardous substances ERTK: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate Rhode Island - Hazardous substances RTK: cyclohexane ; Toluene ; phenol ; mequinol ; N-butyl acetate OSHA Specifically Regulated Substances (29 CFR 1910.1001-1096): Non-applicable Hazardous Air Pollutants (Clean Air Act): Toluene ; phenol Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantities: Non-applicable



SECTION 15: REGULATORY INFORMATION (continued)

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as data used in a risk evaluation of the local circumstances in order to establish the necessary risk prevention measures for the manipulation, use, storage and disposal of this product.

Other legislation:

Take into consideration other applicable federal, state, and local laws and local regulations.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

This safety data sheet has been designed in accordance with Appendix d to §1910.1200 - Safety data sheets **Texts of the legislative phrases mentioned in section 2:**

H361: Suspected of damaging fertility or the unborn child.

H317: May cause an allergic skin reaction.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

Advice related to training:

Minimal training is recommended to prevent industrial risks for staff using this product, in order to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

Occupational Safety & Health Administration (OSHA).

Abbreviations and acronyms:

IMDG: International maritime dangerous goods code IATA: International Air Transport Association ICAO: International Civil Aviation Organisation COD: Chemical Oxygen Demand BOD5: 5-day biochemical oxygen demand BCF: Bioconcentration factor LD50: Lethal Dose 50 CL50: Lethal Concentration 50 EC50: Effective concentration 50 Log-POW: Octanol-water partition coefficient Koc: Partition coefficient of organic carbon IARC: International Agency for Research on Cancer

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